

## Shrink Tank 85.47

Fault	Cause	Action
Machine does not appear on display after the ON key is pressed.	Machine is disconnected from power supply.  Breaker has cut out.  Fine-wire fuses have melted.  Main switch is not on.  Main switch is faulty.  EMERGENCY button is down.  Platform- or hood guard is activated.  Electronics board is faulty.	Connect machine to power supply.  Press in circuit breaker.  Replace fuses.  Switch on main switch.  Check main switch. Replace.  Release EMERGENCY button.  Tilt platform into working position or close hood.  Replace electronics board.
Machine message on the display panel: <b>“CAUTION DRY RUN“</b> .	Water level too low and heating switched on.	Check if water inlet is set at automatic.  Check if factory water supply is in order.
Water not heating properly.	Heating element faulty.  Heating element furred up.	Contact VC999 Customer Service. Clean the heating element, remove lime deposits.
Water temperature or level varying too much.	Automatic water inlet disturbed by dirt in filter.	Clean filter.
Water inlet does not shut off promptly = overflow.	Level switch not set correctly.	Contact VC999 Customer Service.
Immersion platform runs unevenly when dipping or transporting material.	Drive or bearings worn.	Have servicing carried out by VC999 Customer Service
When on automatic operation the immersion platform goes through immersion cycles, though no product is fed in.	Photocell is defective or wrongly set.	Adjust cell or replace; if necessary call VC999 Customer Service.
Timing of the movements is not as desired	Time sequence of the movements is incorrectly set.	Call VC999 Customer Service.