

Vacuum Packaging Machines K1 / K1N / K1 with infeed conveyor

Malfunctions	Cause	Remedy
Machine does not appear on the display after turning on the main switch	Electrical supply not ensured Circuit breaker triggered Microfuse (fine-wire) has blown	Check electrical connections Switch on circuit breaker Replace microfuse (fine-wire) 16 AT
Main switch does not stay in position "I"	Main switch defective Microfuse (fine-wire), has blown	Check main switch and replace it if necessary Replace microfuse (fine-wire) 2 AT
Keyboard and display no longer react	Malfunction of the microprocessor due to power supply Defective microprocessor	Switch off main switch and switch it on again after approx. 10 seconds. Repeat action if necessary. Call the VC999 Customer Service Dept.
Platform does not convey products out	Outfeed time is "0" Mode of transport OFF Compressed air hose not inserted at the chamber conveyor	Set outfeed time Switch on mode of transport in the service program Insert compressed air hose
Program can no longer be changed	Programs protected	Set number of protected programs to "0"
Program cannot be selected	Key switch closed	Open key switch
Incorrect sealing seam	Sealing time not set correctly Teflon strip on sealing bar damaged	Set sealing time Replace Teflon strip
Ruined products	Bag material unsuitable Cooling chain was interrupted	Use suitable vacuum bags Dispose of packaging correctly