

Vacuum chamber machine K4

Fault	Cause	Remedy
Machine does not seal	Sealing bar not correctly fitted Sealing bar does not warm up Contact brake or short circuit of sealing cutting wire Option K4N Lid is opening before sealing.	Check if the wider heating wire is placed towards the chamber Check seal time setting and change accordingly. Clean contact bolt of sealing bar Check if teflon tape is damaged and replace it. Check if sealing and cutting wire damaged, replace and change it. Increase gas flush value. Check pressure reducing valve or call VC999 customer service
Bad sealing	Sealing time not correctly set Contaminated inside of bag Wrinkled sealing area Sealing pad damaged.	Check sealing time according bag material. Keep sealing area clean. Place bag on sealing bar without wrinkles. Replace sealing pad
Vacuum pump not running	Limit switch of lid loose Limit switch defect	Adjust limit switch Replace limit switch, call VC999 customer service
Vacuum lid does not open completely	Spring defect or low elasticity Stop element shifted or wearied out.	Adjust spring or replace it. Adjust stop element