

Shrink Tank ST1

Fault	Cause	Action
Machine does not appear on display after the ON key is pressed	Machine has been disconnected from the mains supply	Connect the machine to the mains Supply.
	Breaker has cut out	Press in circuit breaker.
	Fine-wire fuses have melted	Replace fuses.
	Main switch is not on	Switch on main switch.
	Main switch is faulty	Check main switch and, if necessary, replace it.
	Fuses on site have gone	Replace.
	EMERGENCY OFF button has been pressed	Unlock EMERGENCY OFF button.
	Platform or lid fuse is active	Lower the platform to the working position or close the lid.
	Electronics board is faulty	Replace electronics board.
Machine message on the display (1): ATTENTION DRY-RUN!	Water level too low and heating switched on	Check whether the water inlet has been set to automatic. Check whether the water supply is guaranteed on site..
Water not heating properly	Heating element faulty	Contact VC999 Customer Service
	Heating element furred up	Clean heating element, removing lime deposits
	Steam supply interrupted for version with steam heating	Ensure the steam supply, clean the sieve filter
Fluctuation of water temperature or water level is too great	Automatic water inlet is affected by dirt in the sieve filter	Clean the sieve filter
Water inlet does not stop in time, water drains via the overflow	Level switch has been set incorrectly	Contact VC999 Customer Service
Immersion platform does not submerge or rise evenly and is incorrect during product transport	Drive or bearings worn	Servicing by VC999 service personnel
In automatic mode the immersion platform carries out continuous immersion cycles even though there are no products	Light barrier defective or setting incorrect	Re-adjust or replace the light barrier, possibly contact VC999 Customer Service.
Time setting of the motion sequences does not correspond to the desired operating process	Motion sequences adjusted incorrectly	Contact VC999 Customer Service.
Immersion platform cannot travel to the service position.	Compressed air setting too low.	Set compressed air to 6 bar at the maintenance unit