

Tray Sealing Machines TS10(N)

Fault	Possible cause	Action
The machine will not start (LED displays off)	The power supply cable is not plugged into the power supply	Plug the cable into the power supply socket.
	The fuse for the building is faulty	Replace the faulty fuse.
	The connecting cable to the electric power supply is damaged.	Das Kabel ersetzen.
	The main switch of the machine is in position 0.	Turn the main switch of the machine to I
The cycle does not start when the carriage is introduced	Pump or heating off.	Switch on
	Limit switch defective	Call the VC999 Customer Service Dept..
	No inert gas supply or insufficient pressure	Check inert gas connection; possibly increase pressure (max. 6 bar)
	No compressed air supply or insufficient pressure.	Check compressed air connection and air pressure; possibly increase air pressure. (6-8 bar)
	The seal on the carriage is damaged or has come loose	Change the seal or attach it properly
The vacuum pump is not working	The venting openings in the chamber are clogged	Clear the venting openings
The pump is working, but the selected vacuum is not reached	The suction pipe between the chamber and the pump is damaged or is not connected	Connect the pipe or call the VC999 Customer Service Dept.
	The product evaporates	Select evaporation vacuuming mode
	Leak	Seal the vacuum circuit
Sealing is inadequate	The tool has not yet reached the selected sealing temperature.	Wait until the tool has reached the required temperature
	Sealing time not sufficient	Increase sealing time
	The sealing temperature set on the temperature controller is too low	Increase sealing temperature on the temperature controller
	The edge of the tray is dirty	Ensure that the edge of the tray is clean when the carriage is introduced
	The seal in the chamber is worn or damaged	Replace the seal
	The seal has become overstretched	Re-insert the seal without pulling it as you do so
	The pressure of the compressed air is insufficient	Ensure that the connection between the machine and the compressed air supply is correct