

Tray sealing Machine TS1200(N)

Problem	Cause	Possible Trouble Shooting
The machine does not start up	No electrical connection or connection cable is defective or main switch is in off position.	Search the cause and eliminate. If necessary, call in an electrician.
The trays are not sealed	The set sealing time is too short	Increase the sealing time in the program.
	The set sealing temperature is too low.	Increase the sealing temperature in the program.
	The rim of the tray is dirty or wet	Inspect the rims of the trays to discover the cause of the problem.
	The seal in the bottom tool is damaged or worn	Exchange the seal
	Compressed air pressure is insufficient.	Check that the pressure reading is at least 6 bar at the compressed air connection.
The film unwinding device does not stop, the film runs continuously	Encoder or photocell (only with printed film) are defective.	Exchange encoder; exchange photocell (with printed film).
Infeed conveyor runs continuously and does not stop	Encoder or sensor defective.	Check encoder and sensor and, if necessary, exchange.